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## Speedline MPM Accela Spare Parts

Parts below are in numerical order of MPM part numbers.

MPM PART NUMBER	DESCRIPTION
38659	Grease Gun
38660	Lithium Grease
1009090	Shaft, Idler Pulley
1009693	Brush, Anti-Static
1009899	Pulley, Idler, Assy
1009915	Pulley, Idler, Pre-Tension, Assy
1011392	Bearing Linear Track Right
1011393	Bearing Linear Track Left
1011502	Cable, Convseg3 X, Lim N, ES10DI03, Assy
1011503	Cable, Convseg3 X, Lim P, ES10DI02, Assy
1011520	Flippers
1011520	Flippers USED
1011531	Tooling
1011535	Plenum, Vacuum, 18
1011539	Motor, Shuttle, Y
1011561	Cable, Convseg2 Y, Lim P, ES05DI03, Assy
1011562	Motor width Convseg2 Y M5
1011563	Motor Convseg2 X M6A
1011564	Motor Convseg2 X M6B
1011565	Cable, Convseg1 X, Lim N, ES08DI03, Assy
1011566	Cable, Convseg1 X, Lim P, ES08DI02, Assy
1011640	Arm, Dancer Assembly
1011672	Belt, Transport, Center Rail
1011719	Idler Squeegee Z Pulley
1011720	Motor Squeegee Z Pulley
1011809	Led, Upper, Stencil, 4x4 Assy
1011810	Led, Lower, Board, 5x5, Assy
1011879	Board Hard Stop
1011955	Motor Squeegee Front Z M15
1011957	Motor Squeegee Rear Z M16
1012208	Wiper Motor M20 (Repaired)

<b>MPM PART NUMBER</b>	<b>DESCRIPTION</b>
1012208	Wiper Motor M20
1012209	Led, Lower, Board, 5x5, Assy Cable, Wiper, Speed Ctrl, Feedback, Assy
1012209	Paper Speed Control Potentiometer
1012214	Cable, Wiper, Paper Out, ES20DI06, Assy
1012551	Squeegee Clamp Assy
1012830	Cable, Squeegee ZR, load Cell, Assy
1012831	Cable, Squeegee ZF, Load Cell, Assy
1012884	Squeegee Force Gage Calibration
1012916	Shuttle fan, cable
1012932	Shuttle Flag Limit
1013004	Stiffener Linear
1013132	Wiper Shafts (old style)
1013223	Reflective Stencil Frame
1013224	Reflective Board
1013428	Support Pin Tooling
1013429	Ultrasonic Sensor
1013519	Wago I/O
1013548	Solvent Filter
1013755	Belt, Transport, Buffer Rail
1014004	Computer P4 3.4 GHZ
1014129	LED Diffuser
1014337	Elmo Motion Control 12A Worknest Z
1014338	Elmo Motion Control 4A Vision X
1014339	Elmo Motion Control 12A Vision Y
1014340	Elmo Motion Control 8A Shuttle Y
1014341	Elmo Motion Control 4A Squeegee ZF
1014342	Elmo Motion Control 4A Squeegee ZR
1014343	Elmo Motion Control 4A Squeegee Y (Belt)
1014344	Elmo Motion Control 8A Wiper Y
1014489	Stepnet Servo. 800-1543 Worknest XF
1014490	Stepnet Servo. 800-1543 Worknest XR
1014491	Stepnet Servo. 800-1477 Convseg2 X
1014492	Stepnet Servo. 800-1477 ConvSeg2 Y node 5
1014493	Stepnet Servo. 800-1543 Convseg1 X
1014494	Stepnet Servo. 800-1543 Convseg1 Y
1014495	Stepnet Servo. 800-1543 Convseg3 X
1014496	Stepnet Servo. 800-1543 Convseg3 Y
1014497	Stepnet Servo. 800-1477 Wiper X
1014498	Stepnet Servo. 800-1477 Squeegee Y NODE 14
1014930	Solvent Pump Kit (Service)
1015351	New Designed Wiper Shafts

<b>MPM PART NUMBER</b>	<b>DESCRIPTION</b>
1035920	Wago I/O
10031881	Pin Tooling
10037491	Pin Tooling
101131132	Fisture Supports
1011502/A	
1011503/A	Cable,Convseg3 X, Lim P, ES10DI02, Assy
1011560/A	Cable,Convseg2 X, Lim N, ES06DI03, Assy
1012570-08	metal squeegee blade assy 8 in
1012570-12	metal squeegee blade assy 12 in
1012570-14	metal squeegee blade assy 14 in
1012570-16	metal squeegee blade assy 16 in
1012570-19	metal squeegee blade assy 19 in
1012971-460	460mm Plenum
1014106-4	Annual PM Kit
9061M	Pin Tooling
A2-397	Brush, Anti-Static
CA-1004	SMEMA CABLE
HAR-A12/100C-S1	Elmo Motion Control
HAR-A4/100C-S1	Elmo Motion Control
HAR-A8/100C-S1	Elmo Motion Control
Jig0396	Alignment Rail Buffers Calibration Jig
Jig0397	Rail Alignment Calibration Jig
NSR81119188	NSR81119188
P0837	Nut, Lock, Tappered Roller
P10301	PE Element
P10391	Filter
P10392	Air Filter
P5415	Air Filter
P5596	Contactora, DC Power, 1No, 24VDC, 20A, NON-REV
P5597	Overload, 3 Pole, 3.8-5.5A
P6720	Bulb, Incandescent, Stacklight, 24V
P6750	Module, Safety, 2 Channel, EA Emergency Stop, 24V
P7468	Filter, RFI Line, 20A,120/250V, 50-60Hz
P7612-07	Breaker, Circuit, 7 AMP, 1 Pole, D CRV, DIN Rail, UL
P7612-10	Breaker, Circuit, 10 AMP, 1 Pole, D CRV, DIN Rail, UL
P7619-02	Breaker, Circuit, 2 amp, 2 pole, D CRV, DIN Rail, UL
P7619-03	Breaker, Circuit, 3 AMP, 2 Pole, D CRV, DIN Rail, UL
P7619-05	Breaker, Circuit, 5 AMP, 2 Pole, D CRV, DIN Rail, UL

<b>MPM PART NUMBER</b>	<b>DESCRIPTION</b>
P7619-07	Breaker, Circuit, 7 AMP, 2 Pole, D CRV, DIN Rail, UL
P7619-10	Breaker, Circuit, 10 AMP, 2 Pole, D CRV, DIN Rail, UL
P7619-15	Breaker, Circuit, 15 AMP, 2 Pole, D CRV, DIN Rail, UL
P7667	Button, Push, Start Cycle, Green, Illuminated
P7677	Indicator, Main Power
P7706	Valve Ported Body
P9148	PCI Can Network Interface Card
P9154	Module, Feildbus Coupler, D-Sub Connector, Canopen
P9156	Module, End, DIN Rail Mnt
P9157	Module, Digital Input, 4 Channel, 24 VDC, Sourcing
P9159	Power Supply, 48 VDC, 19AMP, 1000W, 47-63HZ, W/PFC
P9162	Stencil Shuttle Relays
P9196	Power Supply, Switching, 24 VDC, 12.5A, 300W, 47/63HZ
P9229	Logitech Mouse
P9313	Power Supply, 24VDC, 20 AMP, 47-63 HZ, W/PFC
P9316-04	Breaker, Circuit W/on-off Switch, 2.0A, 250VAC, 65VDC
P9316-04	
P9316-05	Breaker, Circuit W/on-off EA Switch, 3.0A, 250VAC, 65VDC
P9331-05	Resistor, 500 OHM, 50W, 5%, Wirewound, Power
P9335	Lamp, Fluorescent
P9337	Stencil Y Motor Coupler
P9341	Stepnet Servo Amp. 800-1543
P9341	Stepnet Servo Amp. 800-1477
P9348	Belt, Timing, XL, 2.3MM x 9.5MM x 1503.68MM, NPRN (Center rail)
P9350	Pulley, Timing XL, 22
P9373	Sensor, Photo, 5-24VDC, 50 MA, PNP
P9466	Belt, Timing, 5.08 Pitch, 2.3mm x 9.5mm x 238.76mm (Buffer Transport)
P9601	Bearing linear
P9614	Vacuum Seal, Belt
P9651	Module, 4 Chan DGTL OUTPUT, 24VDC, Low Side Switch
P9785	PSK-3300 Series Compact Keyboard
P9844	Belt, Timing, T5, 6MM WD X EA 350 MM LG (Printhead Z)

<b>MPM PART NUMBER</b>	<b>DESCRIPTION</b>
P9878	Contactor, DC Power, 3 NO EA 1 NC AUXm 690VAC, 17A, 10HP
PC-290	Double Drive Interface Board
PC-291	Single Drive Interface Board
TR2-430W	CPU power supply
WA5345	FIXTURE PLATE
	Used blade holders
	Speedline Software
	Benchmark Software CD's
	Gel-Flex board souport +1.5
	Gel-Flex board souport +2.5
	Gel-Flex board souport +1.5 Adaptors
	(Non Vendor) Motherboard